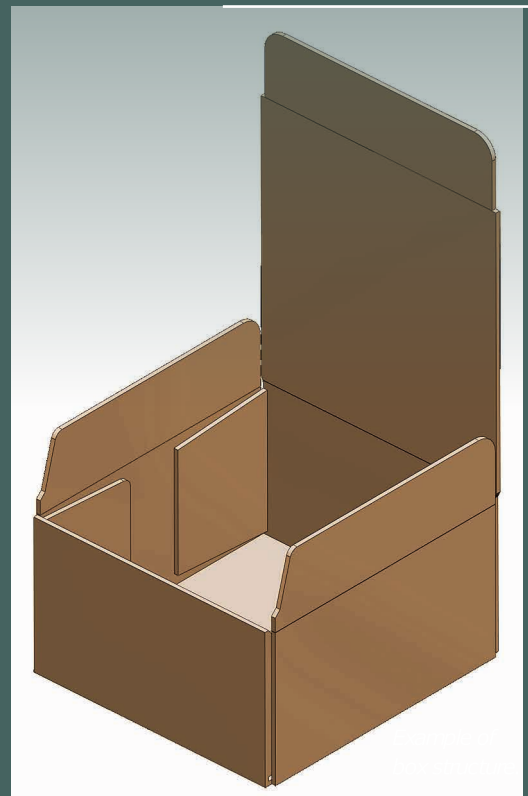


FORMECA

**AUTOMATIC BOX
FORMING MACHINES**

Formeca HMY series

The HMY series includes box forming machines of varying size for making small and medium-sized trays and boxes using hot melt adhesive, a forming tool and a plunger. These sturdy HMY machines can be used for making various types of transportation or retail packages at a rate of up to 50 boxes per minute. They can be arranged in multiple track assemblies according to the needs of the customer.

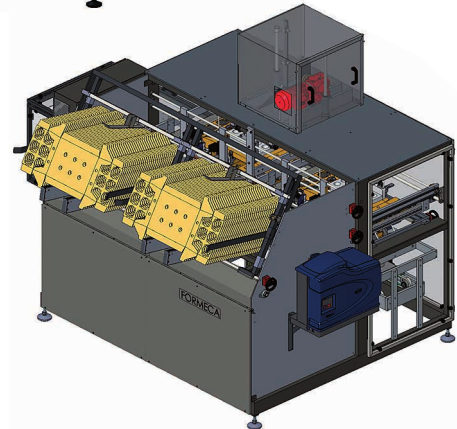
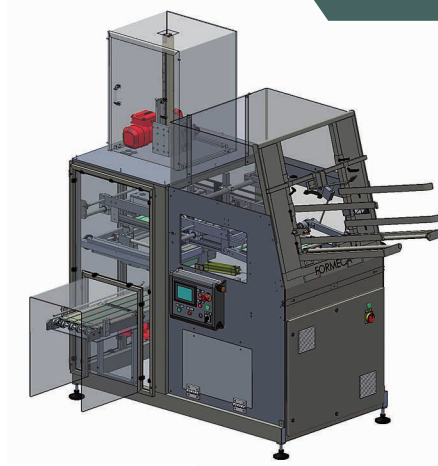


FORMECA HMY

All HMY series machines standardly include a display panel for operating program selection. Any deficiencies or malfunctions are also immediately shown on the display panel. Box types can be readily changed in a few minutes using an adjustable forming tool and replacement parts equipped with quick-fastening locks.

FEATURES OF THE HMY SERIES

- ready for a wide range of FEFCO structures
- connections: 400VAC/50Hz electric power and 6 bar compressed air
- overhead blank magazine easily refilled during operation
- display panel available in various languages
- several machines can be combined in the same frame and control system



Single track

HMY

- general model for basic structure packages
- excellent when using several small and medium-sized packages
- capacity of up to 25 boxes per minute
- completed boxes leave the machine on a conveyor
- machine dimensions (length/width/height) 2000 x 1000 x 2280 mm
- box size minimum 90 x 90 mm and maximum 400 x 300 mm

HMY-25

- designed for uses involving several small packaging models, e.g. packaging of consumer electronics
- painted frame, suitable for dry production facilities
- capacity of up to 25 boxes per minute
- completed boxes leave the machine on a conveyor and elevator
- machine dimensions (length/width/height) 2500 x 1150 x 2280 mm
- box size minimum 67 x 67 mm and maximum 140 x 140 mm

Two-track

HMY-50

- for small retail and transportation packages, e.g. packaging of consumer electronics
- painted frame, suitable for dry production facilities
- can make two boxes of varying size and structure simultaneously
- capacity of up to 50 boxes per minute
- machine dimensions (length/width/height) 3000 x 2110 x 2280 mm
- box size minimum 67 x 67 mm and maximum 140 x 140 mm

HMY-2 S

- excellent when using large scale package sizes, e.g. food packages
- can make two boxes of varying size and structure simultaneously
- capacity of up to 50 boxes per minute
- machine dimensions 2400 x 2100 x 2170 mm
- box size minimum 87 x 75 mm and maximum 400 x 300 mm

Formeca is part of the Finnish technology company Orfer Oy.

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